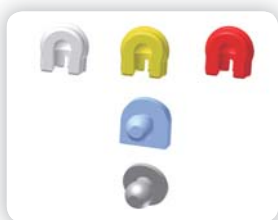


# 02.

## EXTRACORONAL ATTACHMENTS

### PRECI-SAGIX ENGLISH



CEKA  
ATTACHMENTS  
PRECI-LINE

# PRECI-SAGIX

SAGITTAL BALL ATTACHMENT WITH SEGMENTED FEMALE FOR PARTIAL DENTURES & IMPLANT APPLICATIONS

**PATENTED**



- ✓ Patented snap mechanism
- ✓ Inexpensive
- ✓ Wide range of applications
- ✓ Easy replacement of parts
- ✓ Choice of working procedures
- ✓ Long-lasting retention



**1a. Castable plastic male.** Determine the path of insertion. Incorporate the castable plastic male (# 1321 or # 1371) with the paralleling mandrel (# 1300 P) into the wax-up. A lingual bracing arm is recommended for removable partial dentures. Cast in a hard dental alloy.



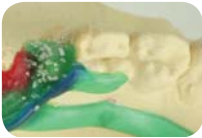
**1b. Cast-on metal male.** Determine the path of insertion. Incorporate the NOPRAX\*\* male (# 1322 or # 1372) with the paralleling mandrel (# 1300 P) into the wax-up. A lingual bracing arm is recommended for removable partial dentures. Cast in a non-precious dental alloy.



**1c. Threaded male.** Determine the path of insertion. Assemble the threadable male (# 1373, Standard  $\varnothing$  2.2 mm) with the IRAX\* base ring (# RA 0063 - precious alloys) or the NOPRAX\*\* base ring (# RA 0064 - non-precious alloys). Use the screw-driver (# IMP-XS-042). Incorporate the assembly with the paralleling mandrel (# 1300 P) into the wax-up. Unthread the male part. Use a two-stage investment technique and cast. PLASTICWAX bar profiles (# IMP-CK-014) are available.



**2. Processing the female.** Always use the pink duplicating dummy to make the refractory model! Place the pink duplicating dummies over the males and align them all parallel. Block out the undercuts and duplicate.



Cover also the replica with wax and cast the frame. Finish the cast frame without damaging the retentive ledge in the cavity for the female. Polish the access opening to a high shine. Press the pink processing female (# 1316 or # 1366) with the insertion tool (# 1323) into the frame to process the acrylic resin.



**Use of the chrome-cobalt housing**  
(# 1325 or # 1375)  
Use the duplicating dummy (# 1316 or # 1366) to make the refractory model. Wax up the structure and leave sufficient free space around the replica of the duplicating dummy (# 1316 or # 1366).



**Replacing the processing female**  
To replace a female, use a pointed instrument to dislodge and remove. Use the insertion tool (# 1323) to insert a new female. 3 retention levels are available:  
**yellow:** normal retention  
**white:** reduced retention  
**red:** increased retention



## PRECI-SAGIX INTRO KIT P

Introduction kit with **castable plastic males**, the necessary tools and females in 3 retention levels for Mini size 1.7 and Standard size 2.2. Cast the males in any hard dental alloy.

### 22-piece kit:

- 2 + 2 castable **plastic** males
- 2 + 2 yellow females (normal retention)
- 2 + 2 white females (reduced retention)
- 2 + 2 red females (increased retention)
- 2 + 2 duplicating dummies/processing females
- 1 universal paralleling mandrel
- 1 universal insertion tool

**Intro kit castable male:**

**# 1301**



## PRECI-SAGIX INTRO KIT M

Introduction kit with **cast-on NOPRAX males**, the necessary tools and females in 3 retention levels for Mini size 1.7 and Standard size 2.2. Cast-on technique for non-precious alloys.

### 22-piece kit:

- 2 + 2 cast-on **NOPRAX** males
- 2 + 2 yellow females (normal retention)
- 2 + 2 white females (reduced retention)
- 2 + 2 red females (increased retention)
- 2 + 2 duplicating dummies/processing females
- 1 universal paralleling mandrel
- 1 universal insertion tool

**Intro kit cast-on male:**

**# 1303**

# PRECI-SAGIX FEMALES

## PRECI-SAGIX FEMALE - polyacetal

**Mini size ø 1.7:** height: 3.1 mm - ø 3.1 mm

Yellow - normal retention:

**# 1311 6 pcs** **# 1311B 50 pcs**

White - reduced retention:

**# 1312 6 pcs** **# 1312B 50 pcs**

Red - increased retention:

**# 1313 6 pcs** **# 1313B 50 pcs**

Combination package:

**# 1314 2 + 2 + 2 pcs**

**Standard size ø 2.2:** height: 4.1 mm - ø 4.2 mm

Yellow - normal retention:

**# 1361 6 pcs** **# 1361B 50 pcs**

White - reduced retention:

**# 1362 6 pcs** **# 1362B 50 pcs**

Red - increased retention:

**# 1363 6 pcs** **# 1363B 50 pcs**

Combination package:

**# 1364 2 + 2 + 2 pcs**



## PRECI-SAGIX DUPLICATING DUMMY / PROCESSING FEMALE

**Mini size ø 1.7:**

**# 1316 6 pcs** **# 1316B 50 pcs**

**Standard size ø 2.2:**

**# 1366 6 pcs** **# 1366B 50 pcs**



# COMPONENTS & ACCESSORIES



## PRECI-SAGIX MALE P

Castable spherical plastic male.  
Cast in a hard dental alloy.

**Mini size  $\varnothing$  1.7:**

# 1321      6 pcs                      # 1321B      50 pcs

**Standard size  $\varnothing$  2.2:**

# 1371      6 pcs                      # 1371B      50 pcs



## PRECI-SAGIX MALE M

NOPRAX\*\* male for cast-on technique with  
non-precious alloys

**Mini size  $\varnothing$  1.7:**

# 1322      2 pcs                      # 1322B      20 pcs

**Standard size  $\varnothing$  2.2:**

# 1372      2 pcs                      # 1372B      20 pcs



## PRECI-SAGIX MALE V

NOPRAX\*\* Standard male  $\varnothing$  2.2 mm with  
M2 threading and 0.9 mm internal hex.

Use the IMP-XS-042 screw-driver.

# 1373                                      1 pc

## PRECI-SAGIX BASE RING

For cast-on technique in IRAX\* (with precious alloys)  
or in NOPRAX\*\* (with non-precious alloys).

M2 threading for the # 1373 Standard male

# RA 0063                      IRAX\* ALLOY                      1 pc

# RA 0064                      NOPRAX\*\* ALLOY                      1 pc



## PRECI-SAGIX HOUSING

Cr-Co female housing (Co 65 - Cr 28 - Mo 6)  
for incorporation into acrylic resin, for soldering with  
CEKA SOL or for the laser technique.

**Mini  $\varnothing$  1.7:** H 4.4 mm - W 4.0 mm - L 5.2 mm

# 1325      2 pcs                      # 1325B      20 pcs

**Standard  $\varnothing$  2.2:** H 5.4 mm - W 4.9 mm - L 5.7 mm

# 1375      2 pcs                      # 1375B      20 pcs



## PRECI-SAGIX PARALLELING MANDREL FOR MALE

Universal paralleling mandrel for PRECI-SAGIX males

# 1300 P                      for  $\varnothing$  1.7 and 2.2                      1 pc



## PRECI-SAGIX SCREW-DRIVER FOR THREADED MALE

Total length: 26 mm - External hex: 0.9 mm

# IMP-XS-042                      1 pc



## CEKA BOND

Anaerobic adhesive to prevent gradual unthreading of  
the male

# CB1                                      5 ml



## PRECI-SAGIX INSERTION TOOL

Universal insertion tool for PRECI-SAGIX females

# 1323                      for  $\varnothing$  1.7 and 2.2                      1 pc



## PRECI-SAGIX ANALOGUE

Male model analogue

# 1331                      for  $\varnothing$  1.7                      2 pcs

# 1381                      for  $\varnothing$  2.2                      2 pcs

\* IRAX 1400-1460 °C (2552-2660 °F) - For cast-on technique with  
precious alloys only. Au 60 - Pt 24 - Pd 15 - Ir 1

\*\* NOPRAX 1355-1450 °C (2471-2642 °F) - For cast-on technique with  
non-precious alloys only. Ni 72 - Cr 17 - Fe 10 - Mn 1

CEKA AXIAL  
PRECI-CLIX AXIAL  
PRECI-CLIX RADICULAR  
PRECI-BALL

**01.**  
AXIAL  
ATTACHMENTS

CEKA EXTRACORONAL  
CEKA ID  
PRECI-VERTIX  
PRECI-VERTIX AT  
PRECI-CLIX EC  
**PRECI-SAGIX**  
PRECI-52  
PRECI-TUBIX/MORTIX

**02.**  
EXTRACORONAL  
ATTACHMENTS

PRECI-BAR  
PRECI-HORIX  
PRECI-CLIP

**03.**  
PROFILE  
ATTACHMENTS

PRECI-PROFILE  
PRECI-POST  
CEKA SOL  
CEKALLOY  
CEKA SITE  
CEKA BOND  
3C-BOND  
PERMA-RET  
PRECI-SEP  
PLASTICWAX  
EXPANDO

**SPECIALTIES**

[WWW.CKPL.EU](http://WWW.CKPL.EU)

CEKA  
ATTACHMENTS  
PRECI-LINE



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